



# Letter Clusters



|       |    |        |     |    |     |
|-------|----|--------|-----|----|-----|
| Start | sc | dr     | fr  | br | bl  |
|       |    |        |     |    | scr |
| tr    | sl | sm     | pr  | st | cr  |
| pl    |    |        |     |    |     |
| st    | sn | cl     | str | sp | sc  |
|       |    |        |     |    | dr  |
| bl    | fr | pl     | sm  |    | br  |
| str   |    |        | sl  |    | tr  |
| sm    | tr | Finish | pr  |    | cr  |